

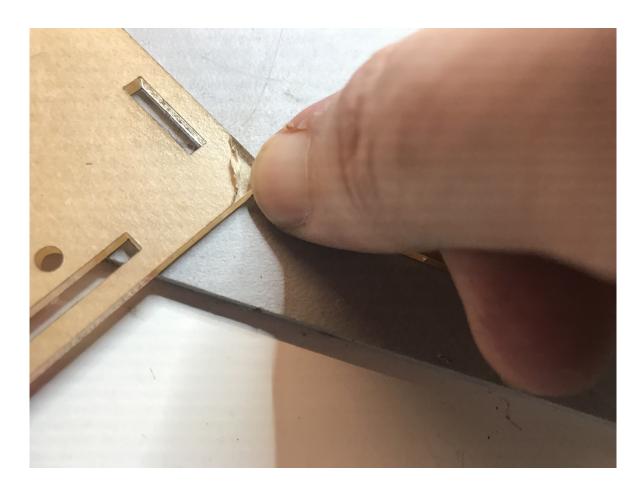
# **Kit Contents (top left to right):**

- Case Left Pi 3 (Marked with "3")
- Case Front Pi 3 (Marked with "3")
- 1.6mm Shim
- Case Left Pi 4
- Case Front Pi 4
- Case Right
- Case Bottom
- Case Top
- Case Hardware



#### **Case Hardware Items:**

- M2.5, 30mm Female to Female Standoff x 4
- M2.5, 18mm Male to Female Standoff x 8
- M2.5, 11mm Male to Female Standoff x 4
- M2.5, 5mm Male to Female Standoff x 4
- M2.5, Phillips Head Machine Screw x 8
- M3, Phillips Head Machine Screw x 4
- 6-32, Phillips Head Machine Screw x 4
- Keystone Brackets



**Step 1 - Remove Paper Backing** 

Using your fingernail or the edge of one of the other pieces, carefully remove the paper backing from all case parts.



# **Step 2 - Attach Bottom Standoffs**

Attach the four M2.5, 5mm Male to Female Standoffs to the case bottom using four M2.5 Phillips Head Machine Screws. Do not tighten at this stage.



Step 3 - Place the Pi (3 or 4)

Place the Raspberry Pi onto the four case bottom standoffs. Note the orientation of the Pi versus the open slot on the case bottom.



Step 3 - Attach standoffs to the Pi (3 or 4)

Attach the four M2.5, 18mm Male to Female Standoffs to the Pi. Hand tighten. Tighten the case bottom screws at this point.



### Step 4 - Attach the LCD Flex Cable to the Pi (3 or 4)

Get the LCD Flex Cable from the Raspberry Pi 7" Display kit. Lift the collar on the Raspberry Pi DSI Connector. Insert one end of the Flex Cable into the DSI connector until it sits as shown above. The blue strip should face away from the Pi.



Step 5 - Attach the PI2AES to the Pi (3 or 4)

Carefully place the PI2AES onto the Raspberry Pi 18mm standoffs. Do not bend the Pi pins.



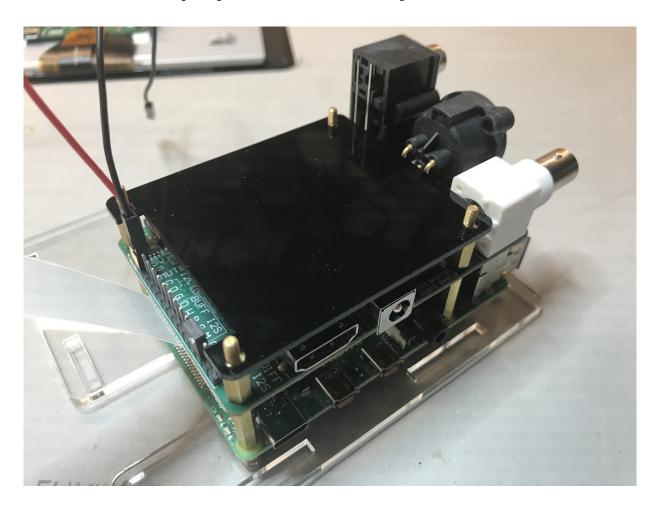
**Step 6 - Attach the standoffs to the PI2AES** 

Place the M2.5, 11mm Male to Female Standoffs on to the PI2AES. Tighten with pliers or 5mm hex driver. Do Not Over Tighten.



**Step 7 - Connect LCD Power to PI2AES** 

Connect the Red (+5V) and Black (Ground) jumper wires from the LCD Kit to the PI2AES Header pins 2 and 3 as shown. Double check as placing this incorrectly will damage the PI2AES and/or LCD display.

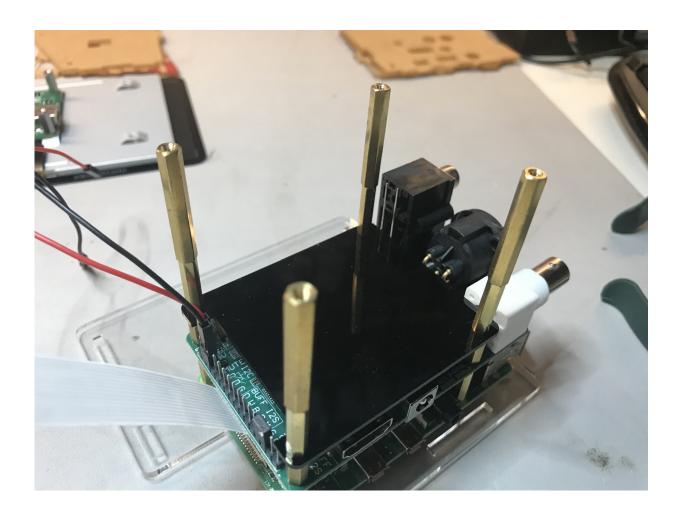


**Step 8 - Place the 1.6mm Shim on the Pl2AES** 

Place the black 1.6mm Shim plate onto the PI2AES. Note that if you have the PI2AES-RJ45, place that insteand of the Shim.

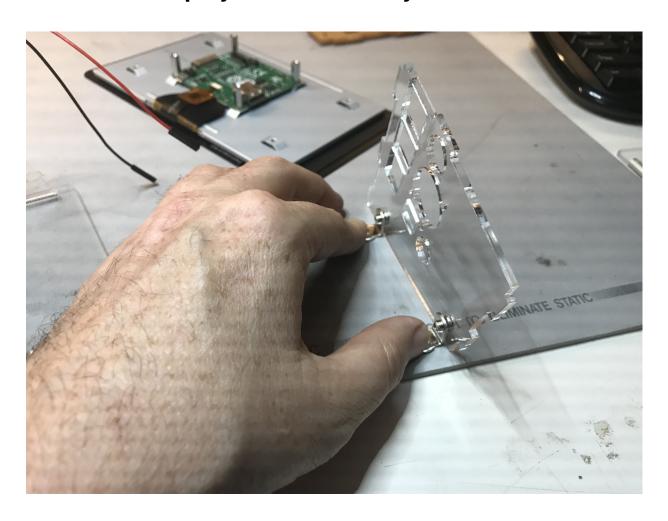


**Step 9 - Screw the 18mm & 30mm standoffs together**Connect the M2.5, 18mm Male to Female Standoffs to the M2.5, 30mm Female to Female standoffs.



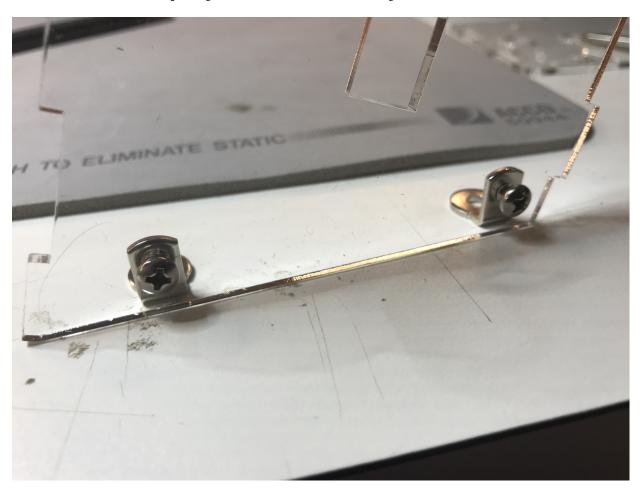
Step 10 - Attach the 18mm/30mm standoffs to the PI2AES

Place the combined 18mm/30mm standoffs onto the PI2AES. Tighten with pliers or 5mm hex driver. Do Not Over Tighten.



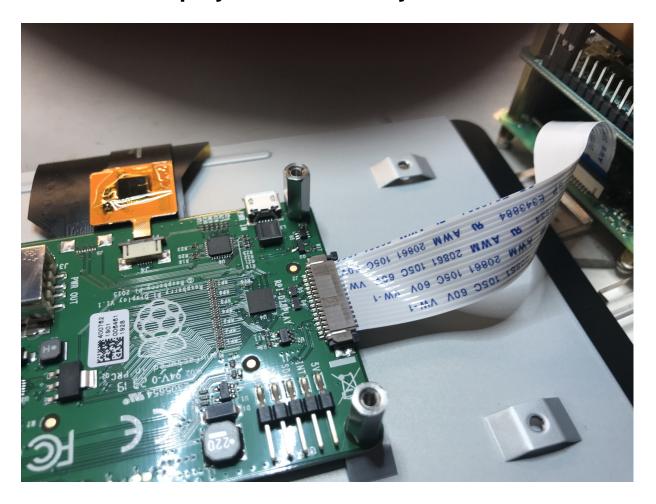
**Step 11 - Attach the Keystone Brackets to the Front** 

Attach the Keystone brackets to the front panel as shown. Align them to the bottom edge of the case parts before tightening. Do not over tighten. Note that the bracket opening needs to be on the outside of the case.



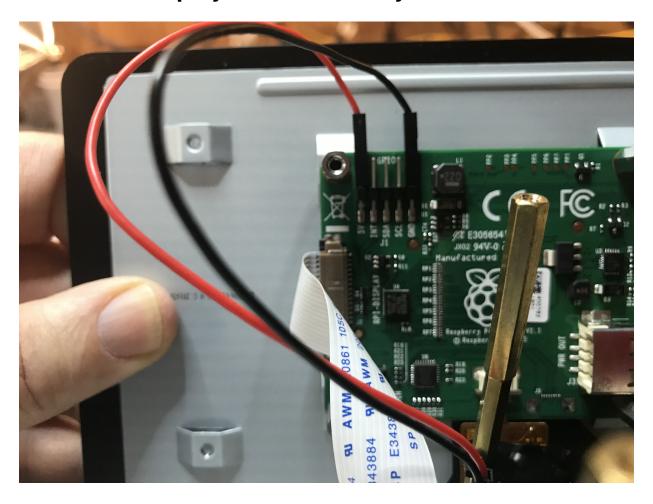
**Step 12 - Attach the Keystone Brackets to the Rear** 

Attach the Keystone brackets to the rear panel as shown. Align them to the bottom edge of the case parts before tightening. Do not over tighten. Note that the bracket opening needs to be on the outside of the case.



Step 13 - Attach the LCD Cable to the display board

Attach the LCD Flex cable to the display controller board as shown. The blue side must face the board.



Step 14 - Attach the LCD Power and Ground

Attach the LCD red (+5V) and black (Ground) jumpers as shown. **Double check as placing this incorrectly will damage the Pl2AES and/or LCD display.** 



### **Step 15 - Attach the LCD to the case**

While placing the read and front (Pi 3 or Pi 4) case panels into the bottom of the case, use the 6-32, Phillips Head Machine screws, to attach the brackets to the display.



### Step 16 - Attach the left and top case panels

Place the left (Pi 3 or Pi 4) case panel onto the bottom panel, then place the case top panel onto the case assembly as shown and screw it into place with the remaining M2.5, Phillips Head Machine Screws.

### Step 17 - Insert SD Card and Boot

Place you programmed SD Card into the Pi and apply power via the 2.5mm barrel jack on the Pl2AES. Your display should now show the boot up messages and then the player interface (we show this with Moode Audio).



